DRAWING MADE IN AMERICAN PROJECTION

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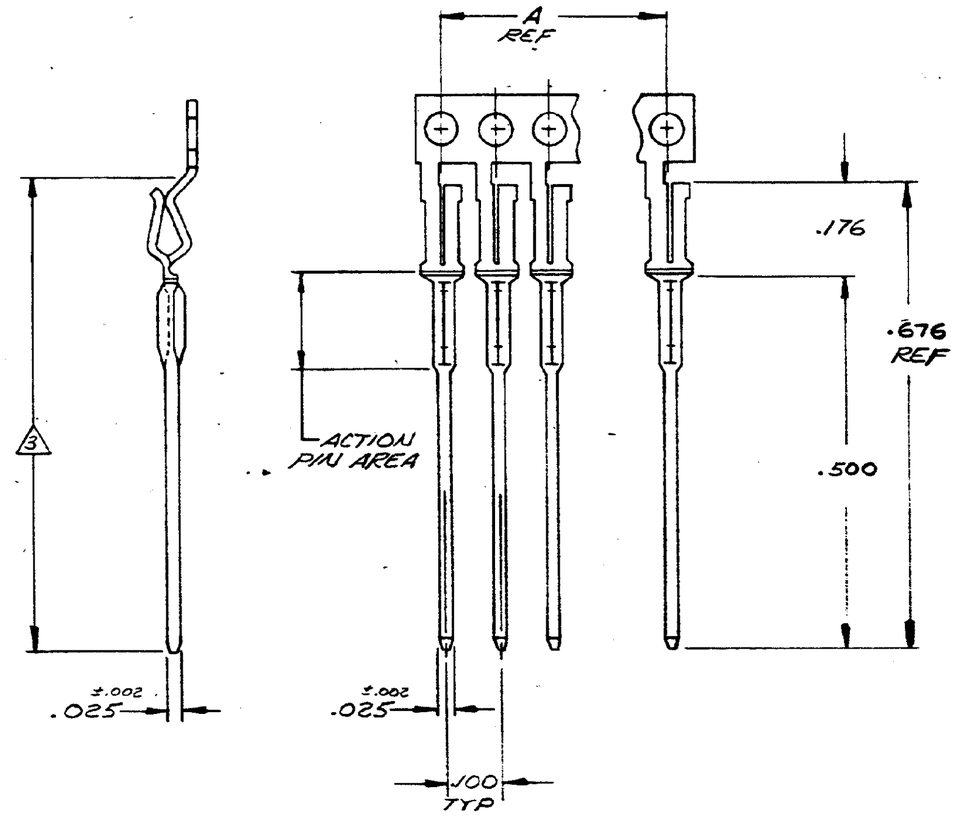
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	O	RELEASED		
	A	ECO-08-024894 PY	7-10	BW

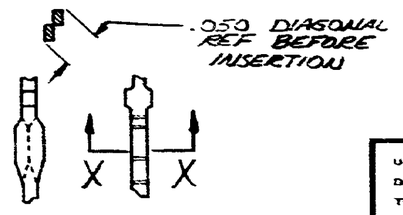


1. REFER TO DRAWING 117178 FOR TYPICAL CONNECTOR SYSTEM APPLICATION & CARRIER STRIP REMOVAL.
2. PLATING ~~MAY~~ NOT REQUIRED ON CARRIER STRIP.
3. GOLD PL (MIL-G-45204) .000050 MIN THK OVER NICKEL PL (QQ-N-290) .000100 MIN THK.

A TYPE HOLE

.041 ±.005 DIA HOLE IS REQUIRED FOR ASSEMBLY INTO PLATED THRU HOLES PRIOR TO REFLOW SOLDER OPERATION. .036 TO .043 DIA HOLE IS REQUIRED FOR PRESS FIT APPLICATIONS.

SECTION X-X



ACTION PIN AREA

REFER TO AMP SPEC 106-1401B OR 106-1401D AS APPLICABLE FOR SPECIFIC HOLE SIZE RECOMMENDATIONS.

3.900	40	533305-9
3.400	35	-8
3.100	32	-7
2.900	30	-6
2.700	28	-5
.900	10	-4
.800	9	-3
.200	3	-2
.100	2	533305-1
A	POS	PART NO

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
TOLERANCES ON :
DECIMALS ±.008 ANGLES ±5°

MATERIAL

BERYLLIUM COPPER (QQ-C-533)

REEL NO. 119272-4

DR	C Hewlett	9-4-86
CHK	A Hop	9-4-86
APPD	A Hop	9-4-86
REL	E Parmi	9-4-86
DSGN APPD		
OTHER APPD		

AMP INCORPORATED
HARRISBURG, PENNSYLVANIA

NAME
ECONOMATE II, COMB CONTACT, RECEPTACLE, .025 x .025 ℄

SIZE	CODE IDENT NO.	NUMBER	REV
C	00779	533305	A

SCALE — SHEET 1 of 1

CUSTOMER DRAWING

LOC AB

ENGR DIST 3112

AMP 1471-1 REV (5/68)